

Maintenance is required to solve these issues.



Degradation of pinch rollers

When the surface of the pinch roller deteriorates and it becomes impossible to feed a vinyl sheet evenly, the start and end points will not match.







Degradation of the cutter protection strip

If the surface of the cutter protection strip is scraped and the cutter blade enters the groove, blade jumping and a wavy cut will occur.











Bearing degradation

If the bearings inside the cutter blade holder are depleted, your graphics cannot be cut correctly.











Cutter blade wear

If the cutter blade is worn out, edge stripping and blade jumping will occur.







Cut line



Maintain your cutter properly with the self-maintenance kit which contains all the necessary replacement parts.

CAMM-1/CAMM-1 PRO Self-Maintenance Kit

Included items

- •Standard Cutting Blade •Cutter Pad •Blade Holder
- •Pinch Roller (M) •Pinch Roller (LR)
- •Sheet Cutter Blade Set •E-ring Holder (GR series does not include)





Cutter Model Number	Self-Maintenance Kit Description	Part Number
GX-24	MAINTENANCE KIT GX-24	MK-GX24
GX-300	MAINTENANCE KIT GX-300	MK-GX300
GX-400	MAINTENANCE KIT GX-400	MK-GX400
GX-500	MAINTENANCE KIT GX-500	MK-GX500
GX-640	MAINTENANCE KIT GX-640	MK-GX640
GS-24	MAINTENANCE KIT GS-24	MK-GS24
GR-420	MAINTENANCE KIT GR-420	MK-GR420
GR-540	MAINTENANCE KIT GR-540	MK-GR540
GR-640	MAINTENANCE KIT GR-640	MK-GR640



Watch the self-maintenance video

www.rolanddg.com.au/cutlikenew

